

Production Bench



PB Benches Sold as Economy or Ergonomic

- Economy (PBxxxx-SE) Square front edge and Fixed Hgt 30"
- Ergonomic (PBxxxx) Adjustable 30" – 36"
- 180 degree w/Rolled front edge
- UL listed and certified for load rating at 800 lbs
- Baked on Epoxy powder paint finish Blue or Grey
- 100% Made in USA
- UL listed with electrical options and structural integrity
- Several **Optional** accessories can be added to the bench
- 1.187" thick when finished,
- Industrial grade wood surface, UV backer reduces warping



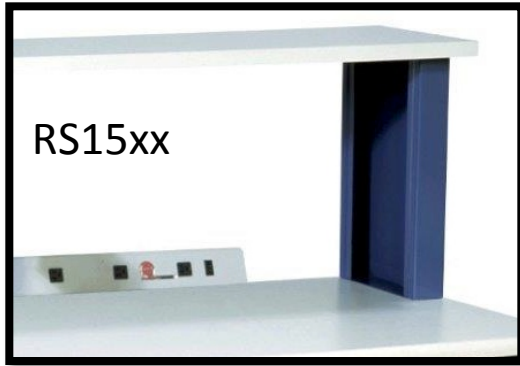
PB Bench with Chemical Resistant Phenolic Resin (PBxxxx-CR)

- Sold as an adjustable bench 30" – 36"
- Phenolic resin $\frac{3}{4}$ " thick
- Black only, comes with a $\frac{3}{16}$ " chamfer front edge

PB Chemical Resistant Laminate Bench (PBxxxx-CL)

- Sq front edge, sold as an adjustable bench 30" – 36"
- Same as all other PB benches, just w/chem resistant laminate
- Baked on Epoxy powder paint finish Blue or Grey
- 100% Made in USA

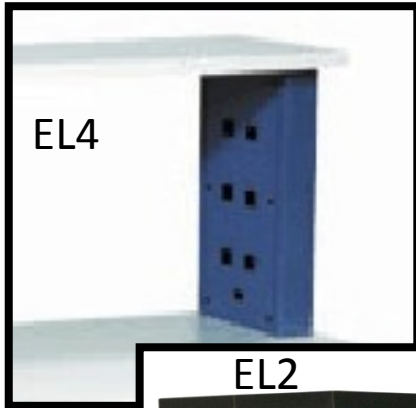
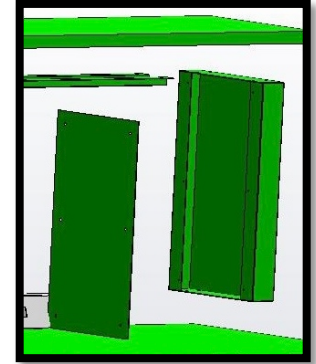
Riser Shelving Options



RS15xx

Riser Shelf (RS15xx)

- Comes standard with two riser panels/boxes
- Shelf load beam to reduce warping of shelf
- Laminate shelf 15" deep x 48, 60, 72 or 96"
- 96" shelf comes with center vertical post
- Optional solid cover panels, (No electrical)
- Riser shelf can be mounted to any work bench using supplied wood screws.



EL4

- Riser panels with **Electrical Options and cover panel** requires a WSI Riser box for installation
- Insert panel (EL4) left, comes with (6) 15 or 20A outlets,
- 8ft power cord on/off switch and circuit breaker



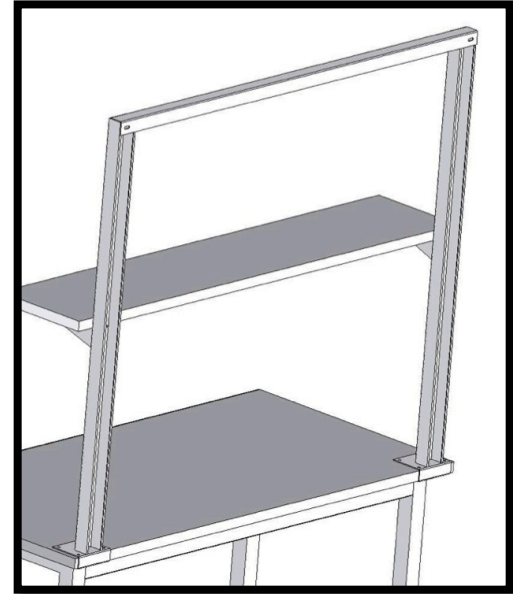
EL2

- (EL2) lower left, Electrical option can **ONLY** be installed at the factory.
- (4) outlets mounted in front face of riser panels, with circuit breaker
- This is **an accessory option** to the riser shelf item (RS15xx)

PB Slotted Upright

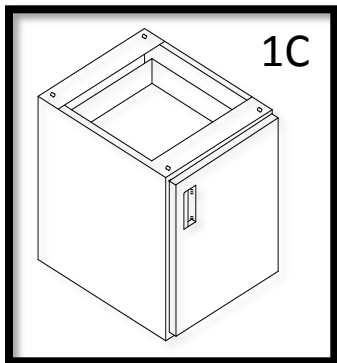
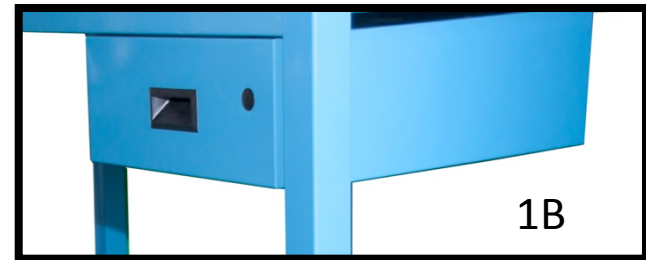


C clamp Work surface mounted



- Slotted uprights mount directly to a PB frame, (left photo)
- Uprights extend 48" above the work surface
- Hang on accessories include: shelves, light, parts cup rails, peg boards and Electrical channels
- Load rating for uprights may exceed 500 lbs
- Adjustment slots on 1" increments
- Slots start at 5" above the surface, end 3" from the top
- After market rails can be attached to any 1.125" thick work surface with our "C" clamps mounting method, (top right)
- Comes with a top cross bar to reduce side to side movement

Drawer Cabinets



- All drawers come with 100 lb drawer slides
- Drawers pull out 18" full extension
- Drawer slides are designed with a smooth ball bearing action
- Drawers can be bolted together for reconfiguration
- Drawer outside dimensions, 15" wide x 19" deep
- Drawers, 1B, 2B, 3B, 1F, 1BF, 2BF, 1C, (3" Drawer not shown)
- Single cam lock optional

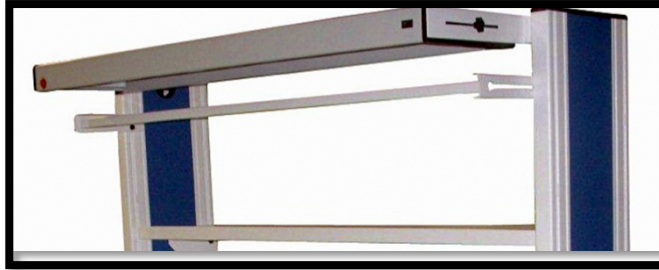


Lights & Overhead Cabinets

Flipper Door Cab

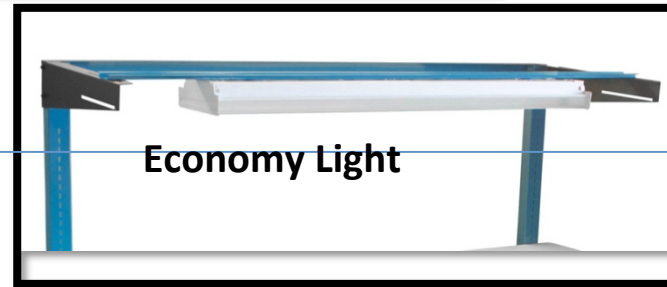


OHL Light & Tool Trolley



Note:

Cabinets and overhead lights require uprights for installation...



Economy Light

- Flipper Door cabinet, 16"H x 14" deep x (xx)
- Door retracts inside the cabinet.
- Hutch can be attached to either PB or C2 bench
- Hutch's only can be bolted to wall, hardware not included for wall mounting.
- Economy overhead light, light tubes or brackets not included, light attaches to WSI PB slotted uprights only. Brackets come with slotted upright purchase
- OHL light is installed in a steel light housing, light tubes and brackets are not included with purchase of OHL or EOHL light only, but are included with purchases of entire bench
- OHL light can adjust in and out and be angled, economy light can only adjust in/out
- Tool Trolley mounts to light brackets and comes with one hanger
- Under counter light (top left) available in 42" and 48" (Light tubes included)



C2 Benches

- C2 starter benches come with two uprights, work surface, rear panel.
- Adder bench comes with one upright work surface and rear panels.
- Add as many adder benches as needed to make a run of benches.
- Add electrical to the upright (DEC) or on the top of w/surface (EL5)
- Accessorize the bench with as many options as needed: e.g swing arm, shelves, lights, Tool trolley, parts cup rail, drawers, hutches, etc...



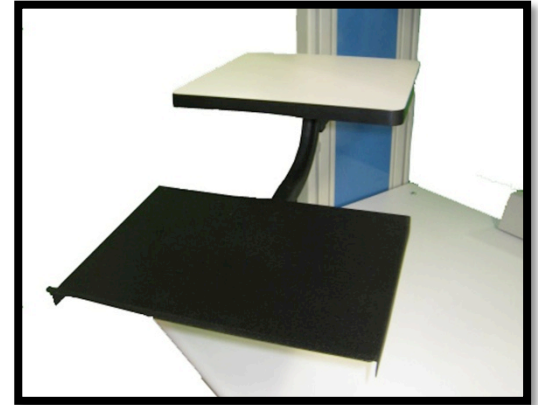
Swing Arm -2



Accessories

- Flat panel Swing arm -1, mounts to PB or C2 uprights, (1) 10" arm
- Flat panel Swing arm -2, PB or C2 (1) 10" arm (1) 8" arm (1) knuckle
- Platform swing arm (1 arm) shown with optional KB attachment
- ISO steel panel mounts to C2 or PB uprights
- Tool tray swing arm for PB or C2
- Steel peg board mounts to PB or C2 or uprights 24 x 36, 48, 60 or 72
- Keyboard attaches to swing arm
- Slide out keyboard mounts under work surface beam 12 x 24

Swg Platform w/keyboard



ISO Panel



Tool Tray Swing arm



- Swing arm Keyboard attachment (left)
- Slide out Keyboard, (below) steel keyboard shelf, pulls out 12"



Steel Peg Board



Electrical Options

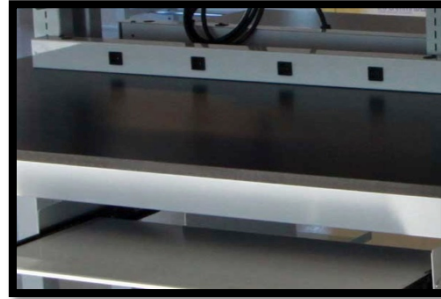
Dec-1 (15 or 20A)



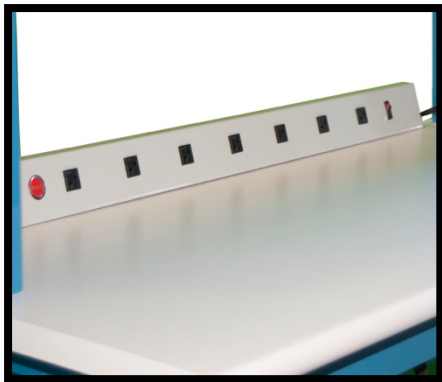
EL 3 Electrical 48"-96"



EL 5 Electrical



- Dec-1 (1) six 15 or 20A outlets box mounts to side panel of C2 upright.
- Dec-2 (2) six 15 or 20A outlet boxes mounted to both inside uprights.
- Add Data to the DEC EL box, we provide the data port opening and data shielding inside the upright
- EL5 48" EL channel mounts on top of any WSI work surface (8) 15 or 20A outlets, on/off switch
- EL3 electrical beam channel, width ranges from 48" – 96" nominal, mounts to front or rear of PB bench, can mount on top of W/surface
- Slotted upright optional mounting (right photo)





Production Seating

500/550 ESD



2000/2050 ESD



1k/2000 Clean room



1050 ESD



1000 ESD



1k/2000 ESD vinyl



- All chairs are Ansi/ Bifma Approved
- 500 series 18 – 23
- 550 21 31" h
- 2.5" thick foam,
- Manual back and seat adjustment
- 1000 series 18-23h
- 1050 series 21-31h
- 3" thick hi- density foam
- Spring tension back tilt adjustment
- 2000 series 18 - 25
- 2050 series 21 - 31
- 3" thick hi-density foam
- Seat and back tilt
- ESD range > 10/5th < 10/9th
- Clean Room class STD Vinyl 10k C/M vinyl class 100
- Chrome base & ESD casters are optional