



CARDINAL
INDUSTRIAL FINISHES

Date: 11/26/14

Tests Performed For:

Company Name: WORK STATION
Company Address:
Contact Name:
Phone Number:
Account Number:
Email Address:
Salesperson: TERRY FROST

Panel Information:

Date Received: 10/28/14
Panel/Part Description:
Substrate Type:
Pretreatment:
Film Thickness:

Testing Information:

Hours to Test: 500
 Test Procedures: ASTM B117 5% Sodium Chloride Solution at 95°F
 Scribe: Yes ☒ No ☐ Special Instructions:
 Report Delivery: Customer ☐ Salesrep ☒ By: Fax ☐ Email ☐ Hand ☐

Test Results:

[illegible]

Evaluation Procedures

Evaluating Corrosion and Undercut on Panels:

ASTM Method D1654

| MILLIMETERS | INCHES | RATING |
|-------------------|--------------|--------|
| 0.0 | 0.0 | 10 |
| Over 0 to 0.5 | 0 to 1/64 | 9 |
| Over 0.5 to 1.0 | 1/64 to 1/32 | 8 |
| Over 1.0 to 2.0 | 1/32 to 1/16 | 7 |
| Over 2.0 to 3.0 | 1/16 to 1/8 | 6 |
| Over 3.0 to 5.0 | 1/8 to 3/16 | 5 |
| Over 5.0 to 7.0 | 3/16 to 1/4 | 4 |
| Over 7.0 to 10.0 | 1/4 to 3/8 | 3 |
| Over 10.0 to 13.0 | 3/8 to 1/2 | 2 |
| Over 13.0 to 16.0 | 1/2 to 5/8 | 1 |
| Over 16.0 | 5/8 or more | 0 |

Evaluating Blisters on Panels:

ASTM Method D117

| BLISTER DESCRIPTION | BLISTER RATING |
|---------------------|----------------|
| None | 10 |
| Few (F) | 8 |
| Medium (M) | 6 |
| Medium Dense (MD) | 4 |
| Dense (D) | 2 |

Evaluating Adhesion on Panels:

ASTM Method D3359

| PERCENT OF AREA REMOVED | CLASSIFICATION |
|-------------------------|----------------|
| 0% | 5B |
| 5% | 4B |
| 5%-15% | 3B |
| 15%-35% | 2B |
| 35%-65% | 1B |
| Greater than 65% | 0B |

Cardinal Technician: *Jan*

Date Completed: *10/7/19*



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