1) Work surface
2) Top support brackets
3) Front and rear beam
4) Rear panel
5) Leg assembly
6) Lower cross beam
First inspect the skid for any damage, if damage report to the freight company and take photos of all
the packaging and the condition of the delivered sled

1) Locate both legs, right and left leg (Item #5)
2) Attach the rear panel (item #4) to each leg item #5 using the tread bolts, seee photo 1A
3) Install the cylinder into the leg #1A, slide the Cyl in between the green clamps in the leg
   make sure the cylinder in place straight and down to the bottom, see photo 1A
4) Install the top support bracket to each leg #2 tighten, see photo 3A
5) Install each load beam, front and rear to the support bracket, tighten
6) Attached the lower beam to the bottom of the frame, this will keep the frame straight #6
7) Install the work surface to the frame. #1 using the 1” wood screws
   2” spacing from the frame to the edge of the w/surface on all sides,
8) Attached the slotted upright to the work surface by sliding the “C” clamp bracket onto the work
   surface,
9) 3” spacing from the edge of the work surveca to the center of the upright secure using wood
   screws to the under side and the top of the upright bracket
10) attach to the top cross bar to the top of the slide uprihts #2A